

GEL & CURE TIME TABLE

|  °C | Gel Time (min.) | Cure Time (hrs.) |
|---|-----------------|------------------|
| +5°C ( MIN +10°C) | 18 min | 145 min |
| +5°C to +10°C | 10 min | 145 min |
| +10°C to +20°C | 6 min | 85 min |
| +20°C to +25°C | 5 min | 50 min |
| +25°C to +30°C | 4 min | 40 min |
| +30°C | 4 min | 35 min |